# **JOFRA™ CTC Series**



Compact

**Temperature** 

Calibrator



A fast, timesaving, and reliable true temperature calibrator designed for on-site use. The CTC series is a fast dry-block that offers both interchangeable inserts, the MVI stability circuitry, and calibration software. Both speed and portability are superior to liquid baths. Dry-block calibrators do not require hazardous liquids and provide a wide temperature range.

Calibrate your RTD's, thermocouples, thermoswitches, thermistors, and other common temperature sensing devices.



# 11

#### PRODUCT DESCRIPTION

The CTC series is designed for both on-site and maintenance shop use. The applications are generally critical process control but can vary based on calibration and testing requirements. The user interface is easy and intuitive. One-key-one-function gives you quick access to timesaving features such as the switch test or the auto- stepping function. All models feature a large, backlit LCD display panel, which is easy-to-read even in well-lit areas. Units feature an informative display that provides icons and information regarding the status of the CTC and the calibration in-progress. The JOFRA CTC series consists of five different models that differ in temperature ranges and immersion depths. All units offer similar features. A rugged, slim-line, aluminum outer casing with diecast top and bottom protects the CTC series of dry-block calibrators. For easy documentation and automatic calibration, all units are delivered with RS232 serial communication and AMECAL-LIGHT PC calibration software.

#### **Temperature ranges**

CTC140A -17 to 140°C / -1 to 284°F CTC320A 33 to 320°C / 91 to 608°F CTC320B 33 to 320°C / 91 to 608°F CTC650A 33 to 650°C / 91 to 1202°F CTC650B 33 to 650°C / 91 to 1202°F

### Fast calibration is timesaving

The specially designed heating block profile heats up to 320°C / 608°F in just 4 minutes and to 650°C / 1202°F in only 10 minutes.

#### **High flexibility**

You are not limited by fixed holes. Interchangeable insertion tubes are used to match the diameter of your sensorunder-test.

#### **Enhanced stability**

MVI circuitry ensures stability despite mains supply variations in the process environment.

#### **Timesaving features**

Fast one-key-one-function access to the automatic switch test and auto stepping.

#### **Documentation made easy**

RS232 communication interface and AMECAL-LIGHT calibration software package are part of the standard delivery.



#### Fast heating and cooling

The CTC320A and the CTC650A contain an innovative heating block profile. This design heats up the CTC320A to maximum temperature in just 4 minutes and the CTC650A in only 10 minutes. The fast performance of the heating block is due to the special profile that minimizes mass and yet, still accepts an insertion tube with a 25 mm / 1 in. outer diameter. This design is a balanced compromise between temperature stability / homogeneity and rapid heating / cooling.



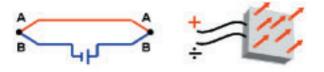
#### **Deep immersion depth**

The model CTC320B and CTC650 B models offer a deeper immersion depth of 200 mm / 7.9 in. If you have liquid-filled sensors or other sensors that require a deeper immersion depth, look for the B versions. While the units do not heat and cool as quickly as their shorter counterparts, they offer the capability to accommodate longer sensors.

#### CTC140A heating/cooling block

The model CTC140A features Peltier elements. In 1834, Jean Peltier, a French physicist found that an "opposite thermocouple effect" could be observed when an electric current was connected to a thermocouple. Heat would be absorbed at one of the junctions and discharged at the other junction. This effect is called the "PELTIER EFFECT".

The practical Peltier element (electronic heating pump) consists of many elements of semiconductor material that is connected electrically in series and thermally in parallel. These thermoelectric elements and their electrical interconnections are mounted between two ceramic plates. The plates serve to mechanically hold the overall structure together and to electrically insulate the individual elements from one another.



#### **MVI - Improved temperature stability**

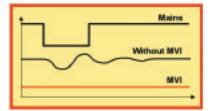
MVI stands for "Mains power Variance Immunity".

Unstable mains power supplies are a major contributor to on-site calibration inaccuracies. Traditional temperature calibrators often become unstable in production environments where large electrical motors, heating elements, and other devices are periodically cycled on and off. The cycling of supply power can cause the temperature regulator to perform inconsistently leading to both inaccurate readings and unstable temperatures.

The CTC series calibrators CTC320A/B and CTC650A/B employ the MVI, thus avoiding such stability problems. The

MVI circuitry continuously monitors the supply voltage and ensures a constant energy flow to the heating elements.

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The CTC140A does not require the MVI circuitry

because the Peltier elements are energized with a stabilized DC voltage.

#### Easy-to-use, intuitive operation

All instrument controls may be performed from the front panel. The heat source is positioned away from the panel. This design helps to protect the operator.

The main functions on the CTC series are designed with one-key-one-function logic. This means that there



are no sub-menus or difficult to remember multiple keystrokes necessary to access primary functions.

The easy-to-read, backlit display features dedicated icons, which help in identifying instrument conditions and operational steps.

#### Set temperature

The "Up" and "Down" arrow keys allow the user to set the exact temperature desired with a resolution of 0.1°C or °F.

#### **Instrument setups**

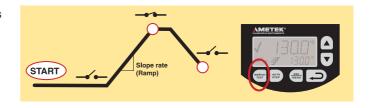
The CTC series stores the complete instrument setup, including: engineering units, stability criteria, resolution, display contrast, slope (ramp) rate, auto step settings, and maximum temperature.

#### **Stability indicator**

The bold checkmark on the display indicates that the calibrator has reached the desired set temperature and is stable. The operator may change the stability criteria and establish a greater sense of security in the calibration results. A convenient countdown timer is activated five minutes before the unit reaches stability.

#### **Automatic switch test**

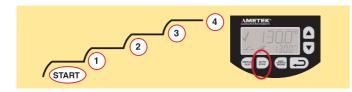
Operators can save a lot of time using the automatic thermoswitch test function to find values for the "Open" and "Close" temperatures. Additionally, this feature displays the hysteresis (deadband) between the two points. The feature ensures a very high repeatability when testing thermo-switches. Simply press the »SWITCH TEST« key to activate the function.



#### **Auto-stepping**

This feature saves manpower. The operator may stay in the control room, or another remote location, monitoring the output from the sensor-under-test while the CTC series calibrator is placed in the process and automatically changes the temperature using a programmed step value and rate. Up to 9 different temperature steps may be programmed, including the hold time for each step.

This feature is also ideal for burning-in new sensors prior to installation: This minimizes initial drift and allows for initial testing. It is also useful for testing temperature data loggers.



#### **Maximum temperature**

From the setup menu, the user can select the maximum temperature limit for the calibrator. This function prevents damage to the sensor-under-test caused by the application of excessive temperatures.

#### Re-calibration/adjustments

The CTC series has a very easy and straight forward procedure for re-calibration/adjustment. There is no need for a screwdriver or PC software. The only thing you need is a reliable reference thermometer. Place this reference probe in the calibrator and follow the instructions on the display.

#### Liquid filled sensors and switches

The tall B models with an immersion depth of 190 mm / 7.5 in. are ideal for calibration of liquid filled sensors. The specially designed non-linear heating elements in the CTC650B and the increased block mass provide a very homogeneous temperature throughout the block. It is essential for the quality of the calibration/test that the full lenght of the sensing part of the sensor is exposed to the same temperature. Calibrate analog reading devices or switches with very high repeatability.

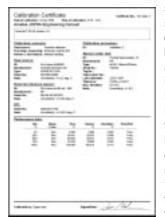


#### Simplified calibration documentation

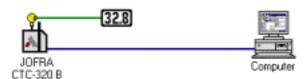
All JOFRA CTC instruments are supplied with RS232 computer interface and the AMECAL-LIGHT Calibration software. This WINDOWS®-based software allows the user to customize his or her calibration routines. The software is easy to use so you do not have to be a



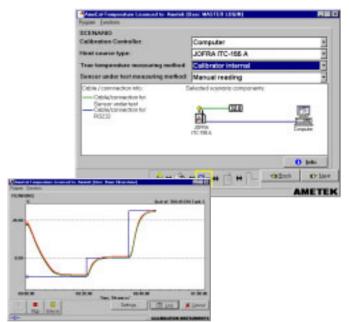
programmer to configure your own calibration procedures. After calibration you can print out certificates that contain all necessary information for your ISO-9000 or similar quality



systems. The AMECAL-LIGHT software supports automatic calibration for all JOFRA dryblock calibrators equipped with an RS232 serial data interface including the JOFRA DTI-1000 digital thermometer. For semi-automatic calibrations, the software also supports liquid baths, ice points, or other dry-block heating and cooling sources. Using the software's "SCENARIO" function allows for combining instruments in virtually any configuration.



Upgrade to the AMECAL-TEMPERATURE software and be able to store all your results in a certificate database, sensor database and instrument database and use the database function history and search.





Mains specifications
Voltage CTC140/320/650      115V(90-127)       230V(180-254)         Voltage CTC650B      15V(105-127)       230V(210-254)         Frequency
Temperature range
CTC140A  Maximum
CTC320A/B
Resolution (user-selectable)
Selectable
Stability
CTC140A

Time to sta	bility (	(approxi	imate)
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Measuring time is 30 minutes.

CTC140A	5 minutes
CTC320/650	8 minutes

CTC650B.....±0.05°C/ 0.09°F

Measured after the stability indicator has been on for 10 minutes.

#### **Accuracy**

CTC140A	±0.4°C / 0.7°F
CTC320A/B	±0.5°C / 0.9°F
CTC650A	±0.9°C / 1.62°F
CTC650B	±0.6°C / 1.08°F
Specification when using the internal refere	ence. (Load 4 mm OD
reference probe in the center of the insert).	

#### **Immersion depth**

CTC140A (insulation included)	115 mm / 4.5 in.
CTC320A/ CTC650A	110 mm / 4.3 in.
CTC320B/ CTC650B	190 mm / 7.5 in.

#### **Heating time**

CTC140A	
-17 to 23°C / 1 to 73°F	
23 to 140°C / 73 to 284°F1	5 minutes
CTC320A	
50 to 320°C / 122 to 608°F	4 minutes
CTC650A	
50 to 650°C / 122 to 1202°F1	0 minutes
CTC320B	
50 to 320°C / 122 to 608°F	0 minutes
CTC650B	0!
50 to 650°C / 122 to 1202°F 3	9 minutes

#### **Cooling time**

CTC140A
100 to 0°C / 212 to 32°F10 minute
0 to -15°C / 32 to 5°F16 minute
140 to 100°C / 284 to 212°F 2 minute
CTC320A
320 to 100°C / 608 to 212°F16 minute
CTC650A
650 to 100°C / 1202 to 212°F 28 minute
CTC320B
320 to 100°C / 608 to 212°F 22 minute
CTC650B
650 to 100°C / 1202 to 212°F 62 minute
Switch input (dry contact)
Test voltage

#### **AMECAL** software

Minimum hardware requirements for AMECAL-LIGHT and AMECAL-TEMPERATURE calibration software.

- INTEL<sup>™</sup> 486 processor (PENTIUM<sup>™</sup> 200 MHz recommended)
- 16 MB RAM (32 MB recommended)
- 40 MB free disk space on hard disk prior to installation
- Standard VGA (640 x 480, 16 colors) compatible screen (800 x 600, 256 colors recommended)
- CD-ROM drive for installation of the program
- 1 free RS232 serial port





Automatic switch test
Finds switching temp Open, close, hysteresis Slope rate, programmable 0.1 to 9.9 °C/°F
Auto stepping
Programmable
Enhanced stability
Unstable mains protection
Multi-information display
Stability indicator Bold checkmark Countdown timer before stable 4 minutes Temperature SET and READ simultaneously Alphanumeric messages Yes Calibration status icons Yes
Training mode (heating/cooling block disabled)
Simulation of all functions
Service facilities
Adjustment of the unit from the keypad

#### **Setup facilities**

Stability criteria	Extra time before
,	"stable indication" is shown
Display resolution	0.1° or 1°C/°F
Temperature units	°C or °F
Slope rate	0.1 to 9.9°/minute
Maximum temperature	Any value within range



# **FIONS**

1 3 S. V.				
	PHV	SICAL	SPECI	FICAT
			3F LCI	IICAI

П	nei	trument	h fi	imensi	ions
ш	113	LI GIIICIII			10113

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CTC220A	CTC650A

L x W x H: ......241 x 139 x 325 mm / 9.5 x 5.5 x 12.8 in. CTC320B, CTC650B

L x W x H: ......241 x 139 x 408 mm / 9.5 x 5.5 x 16.1 in.

#### **Instrument weight**

CTC140A	6.5 kg / 14 lb
CTC320A	5 kg / 11 lb
CTC650A	6.4 kg / 14 lb
CTC320B	6.7 kg / 15 lb
CTC650B	10.4 kg / 23 lb

## **Insert dimensions**

CTC140A
---------

Diameter x length 19 mm x 100 mm / 0.75 x 3.9 in
CTC320A, CTC650A
Diameter x length 26 mm x 120 mm / 1.0 x 4.7 in
CTC320B, CTC650B

Diameter x length ...... 26 mm x 200 mm / 1.0 x 7.9 in.

#### Weight of non-drilled insert (approximate)

CTC140A	73 g / 2.6 oz
CTC320A	
CTC650A	506 g / 17.8 oz
CTC320B	277 g / 9.8 oz
CTC650B	858 g / 30.3 oz

#### **Shipping (including optional carrying case)**

Weight: CTC140A	13 kg / 28 lb
Weight: CTC320A	
Weight: CTC650A	14 kg / 30 lb
Weight: CTC320B	14 kg / 31 lb
Weight: CTC650B	18 kg / 39 lb
Size L x W x H:507 x 232 x 415 mm	/ 19.9 x 9.1 x 16.3 in.

#### **Shipping (without carrying case)**

Weight: CTC140A	10 kg / 22 lb
Weight: CTC320A	9 kg / 20 lb
Weight: CTC650A	11 kg / 23 lb
A Size L x W x H: 410 x 250 x 370 mm /	16.4 x 9.8 x 14.6 in.
Weight: CTC320B	11 kg / 24 lb
Weight: CTC650B	15 kg / 32 lb
B Size L x W x H: 480 x 235 x 440 mm /	18.9 x 9.3 x 17.3 in.

#### Shipping (carrying case only)

Weight:		5.0	kg / 11 lb
Size L x W x H·	507 x 232 x 415 mm / 19 9 x	91	x 16.3 in

#### **Miscellaneous**

Optional: Serial data interface	RS232 (9-pin Male)
Operating temperature	0 to 40°C / 32 to 104°F
Storage temperature	20 to 60°C / -4 to 140°F
Humidity	0 to 90% RH
Protection class	IP-10
CE Conformity	EN61326-1 : 1997/A1:1998

EN61010-1: 1993/A2:1995



#### Standard delivery CTC140 /320 /650

- CTC dry-block calibrator (user specified)
- Mains power cable (user specified)
- Traceable certificate temperature performance
- Insert (user specified)
- Tool for insertion tubes
- User's manual (multi-language)
- Reference manual (English)
- Test cables (1 x red, 1 x black)
- RS232 cable (9-pin)
- Calibration software, AMECAL-LIGHT
- CTC140 only: 3 pcs. insulation plugs for: 6, 10, 13 mm (1/4, 3/8, 1/2 in.) sensors



#### **ACCESSORIES**

- Part no	Description
	•
123198	CTC series, reference manual
123199	CTC series, user manual
123408	Carrying case for version A
123409	Carrying case for version B
122832	Cleaning brush, 4 mm (3/Pkg)
60F174	Cleaning brush, 6 mm (3/Pkg)
122822	Cleaning brush, 8 mm (3/Pkg)
60F135	Mains cable, 115V, USA, Type B
60F139	Mains cable, 220V, Australia, Type F
60F138	Mains cable, 220V, Italy, Type E
60F137	Mains cable, 220V, South Africa, Type D
60F141	Mains cable, 230V, Denmark, Type G
60F140	Mains cable, 230V, Europe, Type A
60F143	Mains cable, 230V, Israel, Type I
60F142	Mains cable, 230V, Switzerland, Type H
60F136	Mains cable, 240V, UK, Type C
105366	RS232 cable
104203	Test cable set
104216	Heat shield
60F170	Tool for insertion tube
123469	Insulation plug (CTC140A only) 3 pcs.
	for 6 mm / 1/4 in. 10 mm / 3/8 in. 13 mm / 1/2 in.
65-F100	Insulation tube 100 mm (4 in.)
105173	10 insulation plates
105813	Calibration software AMECAL-TEMPERATURE
124003	Calibration software AMECAL-LIGHT

#### Inserts, heat shield, and cleaning brushes

Always use the original inserts where material and physical dimensions have been optimized. A drilling guide is included if you buy undrilled inserts.

The heat shield protects the sensor/transmitter under test from the heated air.

Use the cleaning brushes to clean the borings in your inserts when necessary.



#### Insulation tube and plates

Improve your calibration uncertainty by insulating the sensor-under-test. Minimize the heat dissipation from the top of the block and through the sensor-under-test. This insulation is important for all dry-block calibrators without the dual-zone heating block.



#### **Carrying case**

The optional protective carrying case ensures safe transportation and storage of the instrument and all associated equipment.



#### **Heat shield**

An external heat shield is available and may be placed on top of the calibrator to reduce the hot air stream around the sensor-under-test. This is especially important for testing thermocouples having head-mounted transmitters with coldjunction compensation.





#### **General inserts description**

Inserts for CTC140A and CTC320A/B are made of aluminum. Inserts for CTC650A/B are made of brass.

All specifications about hole sizes are referring to the outer diameter of the sensor-under-test.

The correct clearance size is applied in all predrilled inserts

140A

part no.

60F448

140A

part no.

123428

60F451

123429

60F453

123430

105185

105186

105187

123431

123432

123433

N/A

N/A

N/A

N/A

N/A

123479

\*Note: CTC140A only: All multi-hole inserts are delivered with a matching insulation plug.

320A

part no.

100175

320A

part no.

123436

100177

123437

100179

123438

100182

100183

100185

100188

100186

60F339

100190

100191

123439

123440

123441

123475

650A

part no.

100194

650A

part no.

123444

100196

123445

100198

122516

100201

100202

105188

100204

100206

105189

100208

100209

123446

122517

122518

123476

320B

part no.

N/A

60F359

123452

60F361

123453

105190

105191

105192

105193

105194

123454

123455

123456

123457

123458

123459

N/A

Special drilled inserts on request.

5-pack, undrilled insertion tubes

Inserts - predrilled - metric

3 mm

4 mm

5 mm

6 mm

7 mm

8 mm

9 mm

10 mm

11 mm

12 mm

13 mm

14 mm

15 mm

16 mm

18 mm

20 mm

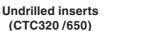
Multi-hole type 1

Inserts - undrilled

**Probe diameter** 

Inserts





650B

part no.

60F423

123460

60F425

123461

105195

105196

105197

105198

105199

123462

123463

123464

123465

123466

123467

N/A

N/A



**Undrilled inserts** (CTC140A)

# 4 mm

(CTC140A)



Multi-hole type 1



#### 320B 650B part no. part no. 60F356 60F420



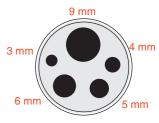
(CTC140A)

Multi-hole type 2

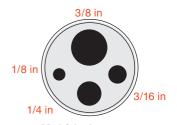
## Inserts - predrilled - imperial (inch)

neerte premimen					
Probe diameter	-	10A 320 rt no. part			650B part no.
1/8 in.	60F	450 1001	76 100195	60F358	60F422
3/16 in.	60F	452 1001	78 100197	60F360	60F424
1/4 in.	60F	454 10018	30 100199	60F362	60F426
5/16 in.	60F	456 10018	31 100200	60F364	60F428
3/8 in.	60F	458 10018	100203	60F366	60F430
7/16 in.	60F	460 10018	37 100205	60F368	60F432
1/2 in.	60F	462 10018	39 100207	60F370	60F434
9/16 in.	60F	464 60F3	44 60F408	60F372	60F436
5/8 in.	60F	466 10019	92 100210	60F374	60F438
11/16 in.		N/A 60F3	48 60F412	60F376	60F440
3/4 in.		N/A 10019	93 100211	60F378	60F442
13/16 in.		N/A 60F3	52 60F416	105184	60F444
7/8 in.		N/A 60F3	54 60F418	60F377	60F446
Multi-hole type 2	123	3480 1234	77 123478	N/A	N/A
7/8 in.	123	N/A 60F3	54 60F418	60F377	60F

\*Note: CTC140A only: All multi-hole inserts are delivered with a matching insulation plug.



Multi-hole type 1 (CTC320A /650A)



Multi-hole type 2 (CTC320A /650A)



#### JOFRA CTC ORDER INFORMATION

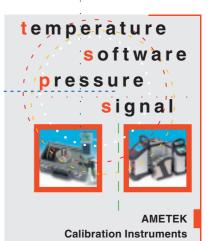
Order number		Dosor	intion						
Order number			71	Description					
					nodel number - 1st thru 7th ch				
CTC140A					C140A, -17 to 140°C / -1 to 284°				
	320A				C320A, 50 to 320°C / 122 to 608				
	650A				C650A, 50 to 650°C / 122 to 120				
	320B				C320B, 50 to 320°C / 122 to 608				
CTC	650B				C650B, 50 to 650°C / 122 to 120				
					ver supply - 8th thru 10th cha	racters			
		15			VAC, 50/60Hz				
	2	30		230	VAC, 50 Hz				
					Mains power cable type - 11th	n characters			
		Α			EUROPEAN, 230 V,				
		В			USA/CANADA, 115 V				
		С			UK, 240 V				
		D			SOUTH AFRICA, 220 V				
		Е			ITALY, 220 V				
		F			AUSTRALIA, 240 V				
		G			DENMARK, 230 V				
		Н	ı		SWITZERLAND, 220 V				
		ı			ISRAEL, 230 V				
					Insert type and size - 12th	thru 14th characters			
			003		Metric, pre-drilled, 3 mm				
			004		Metric, pre-drilled, 4 mm				
			005		Metric, pre-drilled, 5 mm				
			006		Metric, pre-drilled, 6 mm				
			007		Metric, pre-drilled, 7 mm				
			800		Metric, pre-drilled, 8 mm				
			009		Metric, pre-drilled, 9 mm				
			010		Metric, pre-drilled, 10 mm				
			011		Metric, pre-drilled, 11 mm				
			012		Metric, pre-drilled, 12 mm				
			013 014		Metric, pre-drilled, 13 mm Metric, pre-drilled, 14 mm	(Not evallable for CTC140A)			
			014		Metric, pre-drilled, 14 mm	(Not available for CTC140A) (Not available for CTC140A)			
			016		Metric, pre-drilled, 16 mm	(Not available for CTC140A)			
			018			(Not available for CTC140A)			
			020		Metric, pre-drilled, 18 mm Metric, pre-drilled, 20 mm	(Not available for CTC140A)			
			125		Inch, pre-drilled, 1/8 in.	(Not available for CTCT40A)			
			187		Inch, pre-drilled, 3/16 in.				
			250		Inch, pre-drilled, 1/4 in.				
			312		Inch, pre-drilled, 5/16 in.				
			375		Inch, pre-drilled, 3/8 in.				
			437		Inch, pre-drilled, 7/16 in.				
			500		Inch, pre-drilled, 1/2 in.				
			562		Inch, pre-drilled, 9/16 in.				
			625		Inch, pre-drilled, 5/8 in.				
			688		Inch, pre-drilled, 11/16 in.	(Not available for CTC140A)			
			750		Inch, pre-drilled, 3/4 in.	(Not available for CTC140A)			
			813		Inch, pre-drilled, 13/16 in.	(Not available for CTC140A)			
			875		Inch, pre-drilled, 7/8 in.	(Not available for CTC140A)			
			M01		Multi-hole insert type 1	(Not available for B models)			
			M02		Multi-hole insert type 2	(Not available for B models)			
			14102	•	Options - 15th thru 18	,			
				С	Carrying case				
			F		andard for Europe, Asia, Australia and Africa)				
				G		te (standard for Western Hemisphere)			
					,				

CTC650A 230 A M01 CFXX Sample order number (all 18 characters)

JOFRA CTC650A series dry-block, 230 VAC power with European power cord and insert: Pre-drilled multi-hole type 1 (1 x 3mm, 1 x 4mm., 1 x 5mm, 1 x 6mm, 1 x 9mm) including carrying case and traceable certificate.

Placeholder character for unused option

Accredited certificate



offers a complete range of calibration

equipment for pressure, temperature, and signal - including software.

#### **Temperature standards**

Portable precision thermometer. Dry-block calibrators: 4 series, more than 20 models - featuring speed, portability, accuracy, and advanced documenting functions.

#### **Primary pressure standards**

Pneumatic floating-ball or hydraulic piston deadweight testers - easy- touse with accuracies up to 0.015% of reading.

#### Electronic pressure standards

Convenient electronic systems ranging from -1 to 700 bar / 25 inHg to 10,000 psi - multiple choices of pressure ranges, pumps, and accuracies, fully temperaturecompensated for problem-free and accurate field use.

#### Signal test and calibration

Process signal measurement and simulation. From handheld field instruments for multi or single signals to laboratory reference level bench top instruments.

...because calibration is a matter of confidence



#### www.ametekcalibration.com www.jofra.com

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**AMETEK Test & Calibration Instruments** 

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