## Hi-Force

## HMP - MANUALLY OPERATED HYDROTEST PUMPS



Up to 1000 Bar working pressure

Suitable for use with a wide variety of fluids

Two stage design with easy push button changeover

The Hi-Force HMP series of manually operated two speed hydraulic pumps is suitable for use with a wide variety of fluids including water. Manufactured predominantly from high quality aluminium alloy, the HMP series are lightweight and extremely versatile. The pump's two stage piston design offers a superb 49 cm³ delivery per stroke at low pressure (up to 52 Bar) with a push button changeover valve for operating the high pressure piston. The pump unit is available with a choice of seven high pressure capacities ranging from 110 to 1000 Bar working pressure, and is supplied complete with a 610mm operating lever. For optional adjustable pressure relief valve suffix the model number with 'R'.

- >> Lightweight aluminium design with stainless steel pistons
- >> Needle type design release valve for precise pressure control
- >> Low cost replaceable valve seats
- >> Easily accessible fluid system filter
- >> Standard 10 litre capacity fluid reservoir (see page 43 for options)
- >> Optional, factory fitted, externally adjustable pressure relief valve
- >> Ideally suited for pressure testing valves, pipework and vessels
- >> Optional pressure gauges available (see page 43)

	Working		Displac	ement	Changeover			
Model	pressure	Valve	per stro	oke cm³	pressure	Outlet	Suction	Weight
number	bar	type	1 <sup>st</sup> stage	2 <sup>nd</sup> stage	bar	port	port	kg
HMP160	110	2-way	49	20	52	½" BSP	³/8" BSP	15
HMP250	172	2-way	49	13	52	½" BSP	³/8" BSP	15
HMP450	310	2-way	49	7	52	½" BSP	³/8" BSP	15
HMP650	448	2-way	49	5	52	½" BSP	³/8" BSP	15
HMP800	552	2-way	49	4	52	½" BSP	³/8" BSP	15
HMP100	700	2-way	49	3	52	½" BSP	³/8" BSP	15
HMP150	1000	2-way	49	2	52	³/8" BSP	³/8" BSP	15