

SPECIALISING IN THE DESIGN, MANUFACTURE AND SUPPLY OF HIGH PRESSURE EQUIPMENT

Technical Data Sheet	Model –	HPU-AZ-1-10H-N*-L**/options
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		HPU-AZ-1 SERIES Air operated, hydraulic power pack for pressure testing, chemical injection and hydraulic power.
		 Features: Infinitely variable output pressure and flow Holds static pressure without generating heat or consuming power. Standard models are suitable for oil or water applications Well proven and trouble free operation Designed for ease of maintenance Low cost servicing Robust construction
Performance Data		
Max Rated Output Pressure		1,000psi (70bar)
Output Per Cycle		2.58 in ³ (42cc)
Max Flow		1,409 in ³ /min (23.1 litre/min)
Max Air Supply Pressure		100psi (7bar)
Ratio		10 : 1
Air Consumption		28 scfm (800 NI/min)
Tank Capacity		2.5 Gallons (11.4 litres)
Seal options (N*)		
N* (Standard)		Nitrile (Buna-N) Main Seal and Check Valve Seals
V		Viton (FKM) Main Seal and Check Valve Seals
C		Chemraz (FFKM) Main Seal and Check Valve Seals
Construction		
Frame and Tank		Stainless Steel
Air Motor		Anodised Aluminium / Wound Composite / Nitrile (Buna-N) Seals
Hydraulic Cylinder		Stainless Steel
Piston		Stainless Steel + Chrome Finish
Outlet Port		Stainless Steel
L1** (Standard)		Nylon / Copper / Brass, Hydraulic / Air Inlet & Plated Steel Silencer
L2** (Optional)		Stainless Steel, Hydraulic / Air Inlet & Silencer
Connections		
Hydraulic Outlet		1/2"NPT(F)
Air Inlet		3/8"BSPP(F)
Net Weight		25kg (55lb)
Common options (but not limited to)		
/A		ATEX (94/9/EC) II 2GD c T5
/F		Panel mount digital stroke counter (non ATEX)
/G		Panel mount pneumatic stroke counter
/M		Mild steel painted frame (Painted Blue) + Stainless steel tank (if
		applicable to the unit)
/O (Over all dimension varies)		Single pen chart recorder complete with recorder isolation valve
/Q /T (Over all dimension varies)		No tank-direct fluid inlet via Y type stainless steel strainer
/T (Over all dimension varies)		Tank bypass
/V /W		No tank-direct hydraulic inlet via Y type brass strainer Fitted with wheels
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General Layout Drawing Model -HPU-AZ-1-10H AIR INLET AIR INLET PRESSURE GAUGE AIR REGULATOR R AIR LUBRICATOR ()21 7...[554mm] 0 START/STOP 14<mark>5</mark>"[371mm] 17" 433mm TANK 2³.[59mm] ٢ BB Ħ PRESSURE RELEASE HYDRAULIC OUTLET $19\frac{1}{4}$ "[489mm]

Hydraulic Pressure Static/Stall Conditions

Air Pressure	Hydraulic Pressure
20psi (1.4bar)	180psi (12.4bar)
40psi (2.8bar)	385psi (26.6bar)
60psi (4bar)	590psi (40.7bar)
80psi (5.5bar)	795psi (54.8bar)
100psi (7bar)	1,000psi (70bar)

Flow Curve

